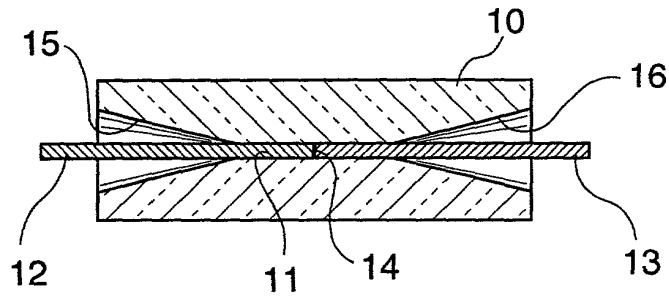


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**FIG.1**



**FIG.2A**

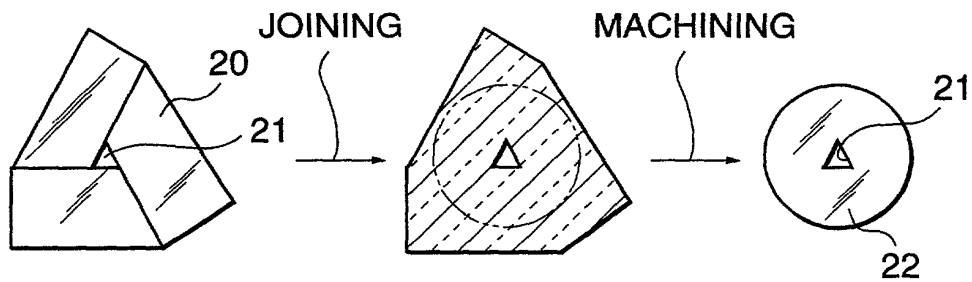
BEFORE JOINING

**FIG.2B**

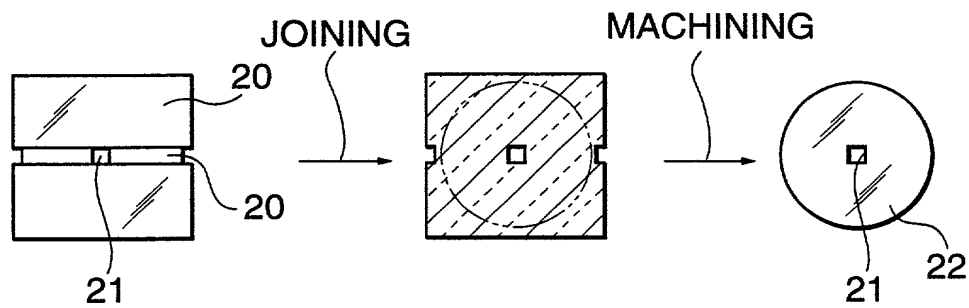
AFTER JOINING

**FIG.2C**

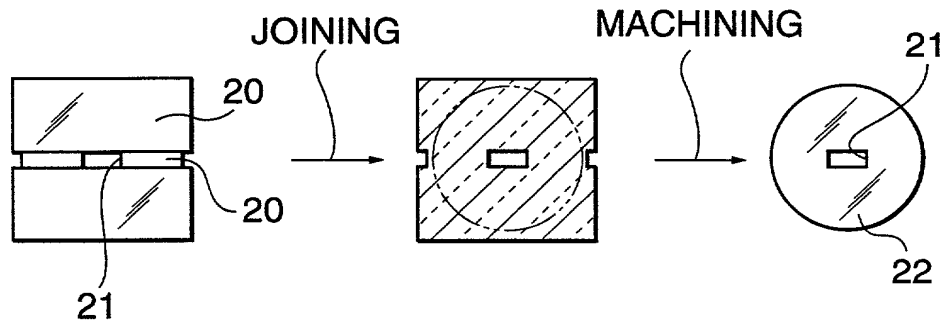
AFTER MACHINING



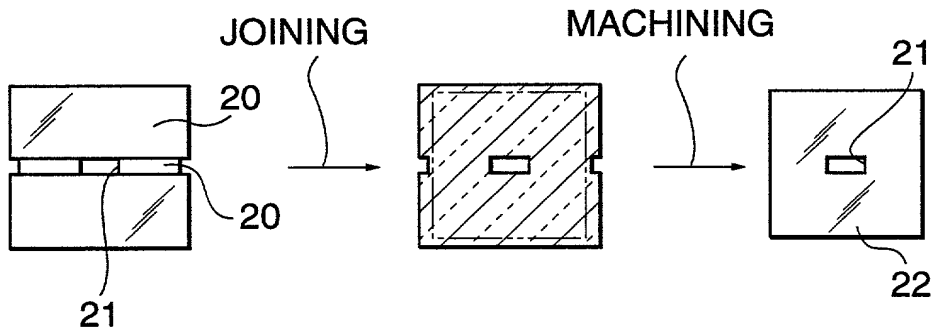
**FIG.3A** BEFORE JOINING      **FIG.3B** AFTER JOINING      **FIG.3C** AFTER MACHININNG



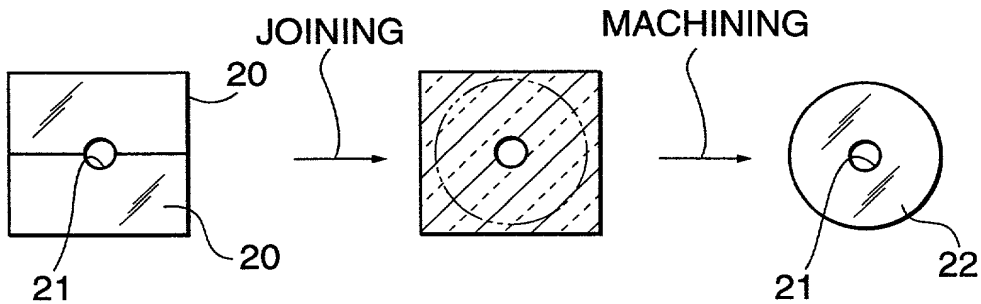
**FIG.4A** BEFORE JOINING      **FIG.4B** AFTER JOINING      **FIG.4C** AFTER MACHININNG



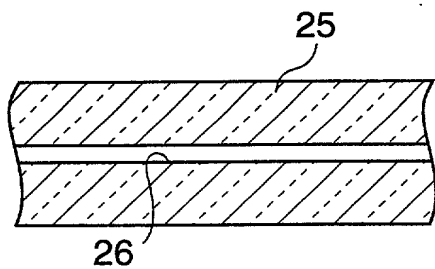
**FIG.5A**                      **FIG.5B**                      **FIG.5C**  
BEFORE JOINING              AFTER JOINING              AFTER MACHININNG



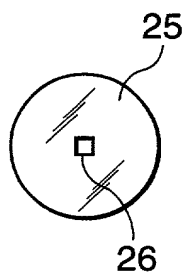
**FIG.6A**                      **FIG.6B**                      **FIG.6C**  
BEFORE JOINING              AFTER JOINING              AFTER MACHININNG



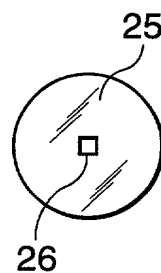
**FIG.7A**



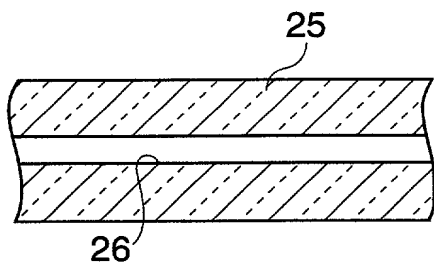
**FIG.7B**



**FIG.7C**



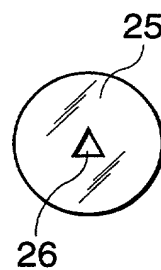
**FIG.8A**



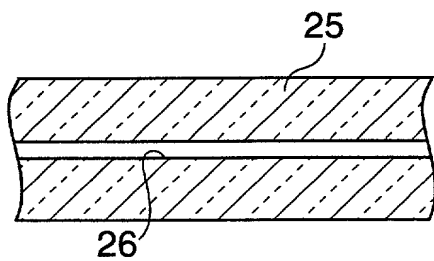
**FIG.8B**



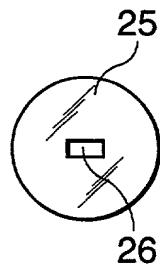
**FIG.8C**



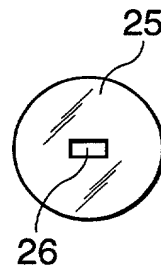
**FIG.9A**



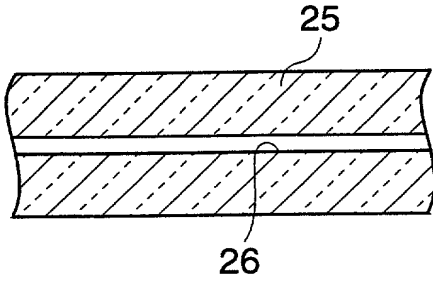
**FIG.9B**



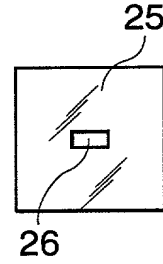
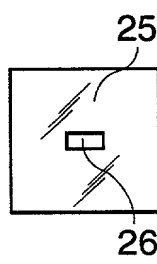
**FIG.9C**



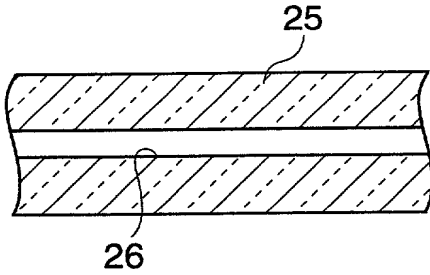
**FIG.10A**



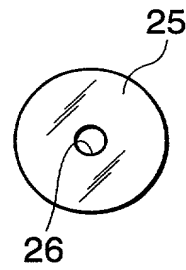
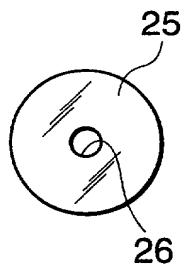
**FIG.10B FIG.10C**



**FIG.11A**



**FIG.11B FIG.11C**



**FIG.12**

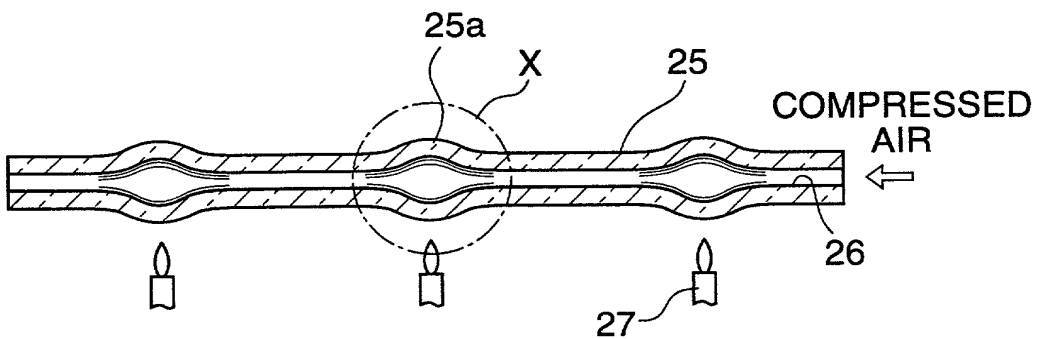


FIG.13

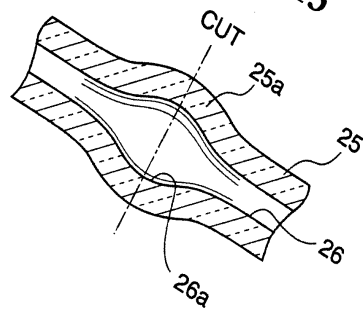
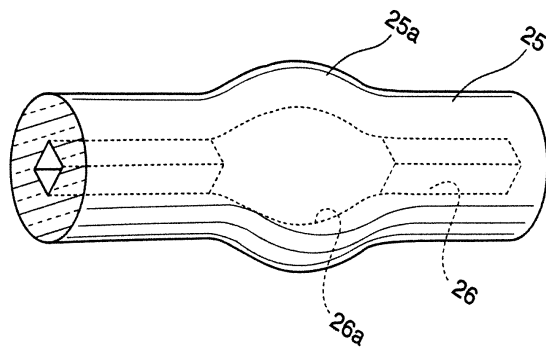
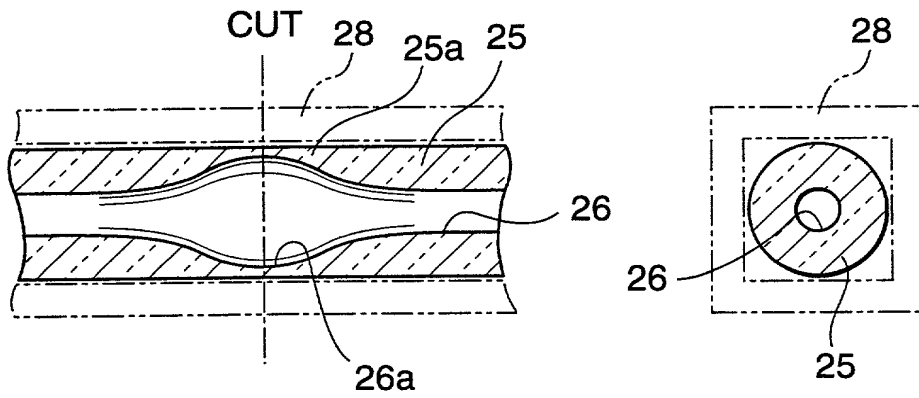


FIG.14

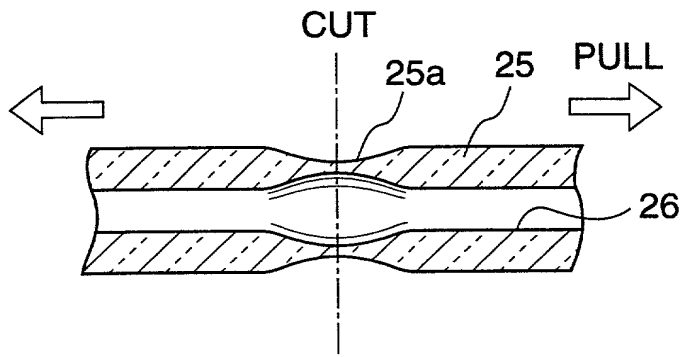


**FIG.15A**

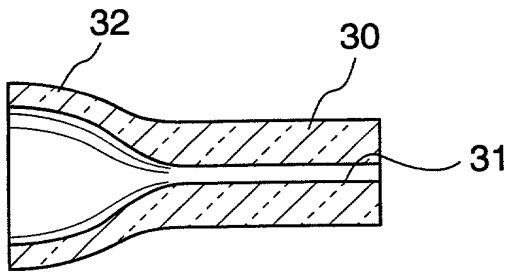
**FIG.15B**



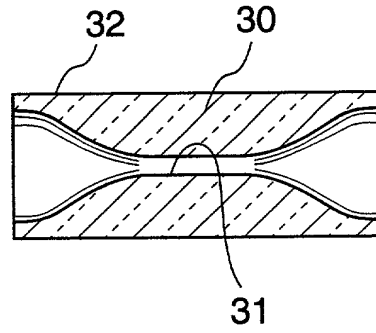
**FIG.16**



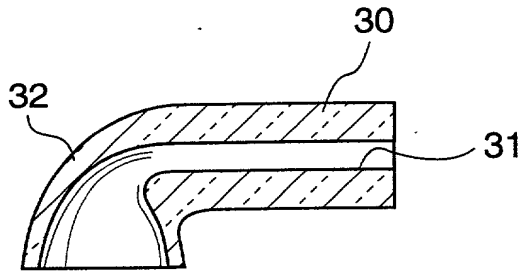
**FIG.17A**



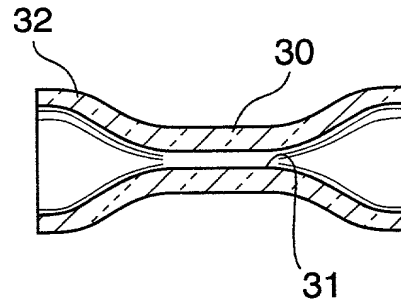
**FIG.17D**



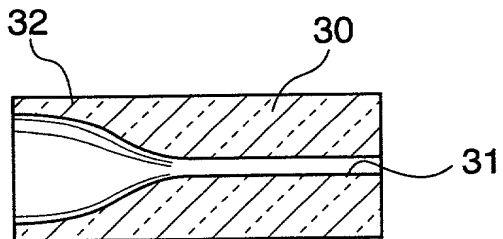
**FIG.17B**



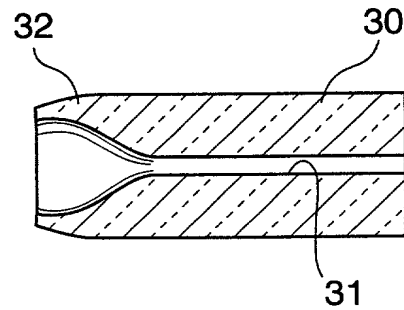
**FIG.17E**



**FIG.17C**

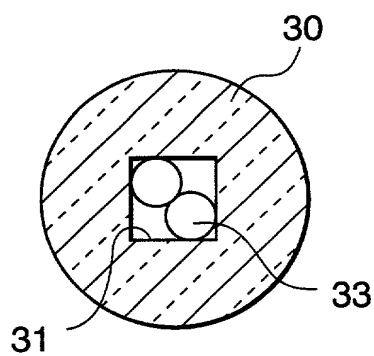


**FIG.17F**

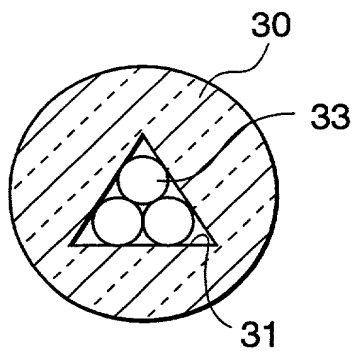




**FIG.18A**



**FIG.18B**



**FIG.18C**

